



18.3L

	Rev: A		18.3L			
	Units					
	Std	Metric	1500		1800	
General Engine Data						
Type	N/A		V-type 4 cycle			
Number of cylinders	N/A		10			
Aspiration	N/A		Turbo Charge Air Cooled			
Bore	in	mm	5.04	128	5.04	128
Stroke	in	mm	5.59	142	5.59	142
Displacement	in^3	L	1115	18.3	1115	18.3
Compression Ratio	N/A		10.5			
Mean Piston Speed	ft/min	m/s	1398	7.1	1677	8.52
Gross Standby Power Rating^{1,2,3} Per ISO 3046 at the Flywheel						
NG	Hp	kW	429	320	536	400
LP	Hp	kW	331	247	398	297
MEP (@ rated Load on NG)	psi	bar	203	14.0	212	14.6
MEP (@ rated Load on LP)	psi	bar	157	10.8	157	10.8
Gross Prime Power Rating^{1,2,3} Per ISO 3046 at the Flywheel						
NG	Hp	kW	389	290	456	340
LP	Hp	kW	N/A	N/A	N/A	N/A
MEP (@ rated Load on NG)	psi	bar	184	12.7	180	12.4
MEP (@ rated Load on LP)	psi	bar	N/A	N/A	N/A	N/A
RPM Range (Min-Max)	RPM		1500-1800			
Rotation Viewed from Flywheel	N/A		Counter Clockwise			
Firing Order	N/A		1-6-5-10-2-7-3-8-4-9			
Dry Weight						
Fan to Flywheel	lb	kg	3400	1542	3400	1542
Rad to Flywheel	lb	kg	4850	2200	4850	2200
Wet Weight						
Fan to Flywheel	lb	kg	3562	1596	3562	1596
Rad to Flywheel	lb	kg	5332	2428	5332	2428
CG						
Distance from FW housing	in	mm	21	524	21	524
Distance above center of crankshaft	in	mm	7	171	7	171
Engine Mounting						
Maximum Allowable Bending Moment at Rear of Block	lb ft	N m				
Moment of Inertia About Roll Axis	lb ft^2	kg m^2				
Flywheel housing	N/A		SAE No.1			
Flywheel	N/A		No. 14			
Number of Flywheel Teeth	N/A		160			
Exhaust System						
Type			Water Cooled Manifold			
Maximum allowable Back pressure	in HG	kPa	3	10.2	3	10.2
Standard Catalyst Back pressure	in HG	kPa	1.5	5.1	1.5	5.1
Exhaust Outlet Pipe Size						
Maximum Turbine Inlet Temperature	F	C	1382	750	1382	750
Exhaust Flow at Rated Power	lb/hr	kg/hr	2645	1200	3289	1492
Exhaust Flow at Rated Power @1350F	cfm	m^3/min	2016	57.1	2366	66.9
Air Induction System						
Maximum allowable Intake Air Restriction with Air Cleaner						
Clean	inH2O	kPa	5	1.24	5	1.24
Dirty	inH2O	kPa	15	3.74	15	3.74
Combustion Air required	lb/hr	kg/hr	2496	1132	3103	1408
Combustion Air required	cfm	m^3/min	634	18	788	22



18.3L

	Rev: A		18.3L			
	Units					
	Std	Metric	1500		1800	
Electrical System						
Minimum Recommended Battery Capacity	AH		200			
Cold Cranking Current						
Engine only	CCA		1000			
Engine with Drive train	CCA		1000			
Maximum Allowable Resistance of Starting Circuit	Ohms		0.002			
Starting Motor Power	HP	kW	9.4	7	9.4	7
Battery Charging Alternator						
Voltage	Volts		24			
Current	Amps		45			
Coil primary Resistance	Ohms		0.590 ± 10%			
Spark Plug p/n			IFR7F-4D			
Spark plug gap	inches	mm	.015" (-0/+ .008")		.38mm (-0/+ .2mm)	
Cooling System						
Coolant Capacity						
Engine only	gal	L	11	50.0	11	50.0
Engine with Radiator	gal	L	46.7	212	46.7	212
Engine Coolant Flow	gal/min	L/min	145	550	174	660
Water Pump Speed	RPM		2547		3056	
Heat rejected to Cooling water at rated Load	btu/min	kcal/sec	16832	70.7	20784	87.3
Maximum Intake Air Temperature (IAT)	F	C	155	68	155	68
ECU IAT Warning	F	C	140	60	140	60
ECU IAT Shutdown	F	C	155	69	155	69
Maximum Coolant Friction Head External to the engine	psi	bar	5.8	0.4	5.8	0.4
Maximum Air Restriction Across a Radiator	inH2O	mmH2O	0.5	12.8	0.5	12.8
Standard Thermostat Range						
Cracking Temperature	F	C	160	71	160	71
Full Open Temperature	F	C	185	85	185	85
Maximum Allowable Pressure Cap	psi	bar	14.7	1	14.7	1
Ambient Clearance Open Genset (water) (Air-to-Boil)						
Specified	F	C	142	61	142	61
Acutal	F	C				
Ambient Clearance (Oil)						
Specified	F	C	142	61	142	61
Acutal	F	C				
CAC Rise over Ambient (Charge)						
Specified	F	C	15	9	15	9
Acutal	F	C				
Maximum Allowable Top Tank Temperature	F	C	230	110	230	110
ECU Warning	F	C	220	104	220	104
ECU Shutdown	F	C	230	110	230	110
Fan Power	HP	kW	16	11.9	28	20.9
Fan Diameter, including blades	in	mm	52	1321	52	1321
Fan Speed	RPM		1200		1440	
Cooling Fan Air Flow @ 1" Static H2O Pressure and 125F @ radiator	CFM	m ³ /min	30,857	874	36,000	1,019
Charge Air Cooler						
Compressor Outlet Temperature	F	C	215	102	230	110
Compressor Flow Rate	lb/hr	kg/hr	2645	1200	3289	1492
Heat Rejection per CAC	btu/min	kW	TBD		2060	36.2



18.3L

Rev:	A
Units	
Std	Metric

Lubrication System			18.3L			
			1500		1800	

Oil Specification			SAE 15W-40 Low Ash Gas engine oil (.25-.5% by wt), API CD/CF or higher			
Oil Pressure						
Idle						
Min	Psi	Bar	13	0.9	13	0.9
Max	Psi	Bar	43.5	3	43.5	3
Rated Speed						
Min	Psi	Bar	43.5	3	43.5	3
Max	Psi	Bar	94.5	6.5	94.5	6.5
Maximum Allowable Oil Temperature	F	C	250	121	250	121
Engine Oil Capacity						
Min	Qts	L	29.5	28	29.5	28
Max	Qts	L	37	35	37	35
Oil Filter Capacity	Qts	L	7.5	7.1	7.5	7.1
ECU Oil Pressure Warning ⁵	psi		30			
ECU Oil Pressure Shut Down ⁵	psi		25			

Fuel System						
--------------------	--	--	--	--	--	--

Fuel Consumption ⁶						
NG	Ft ³ /hr	kg/hr	2892	66	3499	79
LP	Ft ³ /hr	kg/hr	933	50	1146	61
Maximum EPR Rated Pressure	psi	kPa	1.0	6.9	1.0	6.9
Maximum Running pressure to Electronic Pressure Regulator (EPR)	inH2O	kPa	11.0	2.7	11.0	2.7
Minimum Running pressure to EPR	inH2O	kPa	7.0	1.7	7.0	1.7
Minimum Gas Supply Pipe Size			2 x 2" NPT			
Maximum EPR Rated Pressure	psi	kPa	1.0	6.9	1.0	6.9
Maximum Running Pressure to EPR	inH2O	kPa	11.0	2.7	11.0	2.7
Minimum Running Pressure to EPR	inH2O	kPa	7.0	1.7	7.0	1.7
Minimum LPG Supply Pipe Size ⁴			2 x 2" NPT			

The preceding pipe sizes are only suggestions and piping sizes may vary with temperature, pressure, distance from supply and application of local codes. Gas must be available at adequate volume and pressure for engine at the EPR.

¹Standby and overload ratings based on ISO3046.
² All ratings are gross flywheel horsepower corrected to 77°F at an altitude of 328feet with no cooling fan or alternator losses using heating value for NG of 1015 BTU/SCF.
³ Production tolerances in engines and installed components can account for power variations of +/- 5%. Altitude, temperature and excessive exhaust and intake restrictions should be applied to power calculations.
⁴ The preceding pipe sizes are only suggestions and piping sizes may vary with temperature, pressure, distance from supply and application of local codes. Gas must be available at adequate volume and pressure for engine at the EPR.
⁵ >1400RPM
⁶ See NGE Technical Spec. 56300002 - Fuel Specification